

IN THE CLAIMS

1. (Currently amended) A method for producing a screw, ~~in particular a screw for indexable inserts,~~ provided with an interior engaging member, comprising: using characterized in that ultrahigh-strength steel ~~is used~~ as a source material and ~~[[that]]~~ cold forming the screw ~~is produced~~ including the interior engaging member ~~by cold forming of~~ from the source material.
2. (Currently amended) A method according to claim 1, wherein characterized in that an the ultrahigh-strength steel ~~having~~ has a of composition C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe, ~~is used as the source material.~~
3. (Currently amended) A screw, ~~particularly for~~ indexable inserts, comprising made from ultrahigh-strength steel ~~that is produced, including the~~ formed with head having an interior engaging member, by way of cold forming.
4. (Currently amended) A screw according to claim 3, wherein characterized in that the ultrahigh-strength steel has a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.